Professional Air Impact Wrench

68425 3/8″ Impact Wrench

68424 1/2″ Impact Wrench

68423 3/4″ Impact Wrench

68429 1″ Impact Wrench With 6″ Anvil

⚠WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

When unpacking, make sure that the product is intact and undamaged.
If any parts are missing or broken, please call 1-800-444-3353 as soon as possible.

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REV 12j

Save This Manual

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

Safety Alert Symbol and Signal Words

In this manual, on the labeling, and all other information provided with this product:

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠ DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠CAUTION

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.

CAUTION

CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.

IMPORTANT SAFETY INSTRUCTIONS

INSTRUCTIONS PERTAINING TO A RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS

WARNING – When using tools, basic precautions should always be followed, including the following:

General

a. **To reduce the risks of electric shock, fire, and injury to persons, read all the instructions before using the tool.**

Work Area

a. **Keep the work area clean and well lighted.** Cluttered benches and dark areas increase the risks of electric shock, fire, and injury to persons.

b. **Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** The tool is able to create sparks resulting in the ignition of the dust or fumes.

c. ***Keep bystanders, children, and visitors away while operating the tool.*** Distractions are able to result in the loss of control of the tool.

Personal Safety

a. ***Stay alert. Watch what you are doing and use common sense when operating the tool. Do not use the tool while tired or under the influence of drugs, alcohol, or medication.*** A moment of inattention while operating the tool increases the risk of injury to persons.

b. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair increases the risk of injury to persons as a result of being caught in moving parts.

c. **Avoid unintentional starting. Be sure the switch is off before connecting to the air supply.** Do not carry the tool with your finger on the switch or connect the tool to the air supply with the switch on.

d. **Remove adjusting keys and wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool increases the risk of personal injury.

e. **Do not overreach. Keep proper footing and balance at all times.**

Proper footing and balance enables better control of the tool in unexpected situations.

f. **Use safety equipment.** A dust mask, non-skid safety shoes and a hard hat must be used for the applicable conditions. Wear heavy-duty work gloves during use.

g. **Always wear eye protection.** Wear ANSI-approved safety goggles.

h. **Always wear hearing protection when using the tool.** Prolonged exposure to high intensity noise is able to cause hearing loss.

Tool Use and Care

a. ***Use clamps or another practical way to secure and support the workpiece to a stable platform.*** Holding the work by hand or against the body is unstable and is able to lead to loss of control.

b. **Do not force the tool.** Use the correct tool for the application. The correct tool will do the job better and safer at the rate for which the tool is designed.

c. **Do not use the tool if the switch does not turn the tool on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.

d. **Disconnect the tool from the air source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool unintentionally. Turn off and detach the air supply, safely discharge any residual air pressure, and release the throttle and/or turn the switch to its off position before leaving the work area.

e. ***Store the tool when it is idle out of reach of children and other untrained persons.*** A tool is dangerous in the hands of untrained users.

f. **Maintain the tool with care.** A properly maintained tool is easier to control.

g. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that affects the tool's operation.** If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools. There is a risk of bursting if the tool is damaged.

h. **Use only accessories that are identified by the manufacturer for the specific tool model.** Use of an accessory not intended for use with the specific tool model, increases the risk of injury to persons.

Service

a. ***Tool service must be performed only by qualified repair personnel.***

b. **When servicing a tool, use only identical replacement parts. Use only authorized parts.**

c. **Use only the lubricants supplied with the tool or specified by the manufacturer.**

Air Source

a. **Never connect to an air source that is capable of exceeding 200 psi.** Over pressurizing the tool may cause bursting, abnormal operation, breakage of the tool or serious injury to persons. Use only clean, dry, regulated compressed air at the rated pressure or within the rated pressure range as marked on the tool. Always verify prior to using the tool that the air source has been adjusted to the rated air pressure or within the rated air-pressure range.

b. ***Never use oxygen, carbon dioxide, combustible gases or any bottled gas as an air source for the tool.*** Such gases are capable of explosion and serious injury to persons.

SAVE THESE INSTRUCTIONS.

Symbols and Specific Safety Instructions

Symbol Definitions

Symbol	Property or statement
n_o	No-load speed
.../min	Revolutions or reciprocation per minute
PSI	Pounds per square inch of pressure
ft-lb	Foot-pounds of torque
BPM	Blows per minute
CFM	Cubic Feet per Minute flow
SCFM	Cubic Feet per Minute flow at standard conditions
NPT	National pipe thread, tapered

Chart continued in next column.

Symbol	Property or statement
NPS	National pipe thread, straight
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved eye protection.
	WARNING marking concerning Risk of Hearing Loss. Wear hearing protection.
	WARNING marking concerning Risk of Respiratory Injury. Wear NIOSH-approved dust mask/respirator.
	WARNING marking concerning Risk of Explosion.

Specific Safety Instructions

1. The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.
2. WARNING: The brass components of this product contain lead, a chemical known to the State of California to cause birth defects (or other reproductive harm). (California Health & Safety code § 25249.5, *et seq.*)
3. Only use with accessories rated to handle the forces exerted by this tool during operation. Other accessories not designed for the forces generated may break and forcefully launch pieces.
4. Attach all accessories properly to the tool before connecting the air supply. A loose accessory may detach or break during operation.
5. Obey the manual for the air compressor used to power this tool.
6. Install an in-line shutoff valve to allow immediate control over the air supply in an emergency, even if a hose is ruptured.
7. Use this tool with both hands only. Using tools with only one hand can result in loss of control.
8. Do not lay the tool down until it has come to a complete stop. Moving parts can grab the surface and pull the tool out of your control.
9. Do not force the tool. Use a larger one if needed.
10. Use a torque wrench to verify tightness of all fasteners after use.
11. Do not hold sockets, anvil or adapters during use.

Vibration Precautions

This tool vibrates during use. Repeated or long-term exposure to vibration may cause temporary or permanent physical injury, particularly to the hands, arms and shoulders. To reduce the risk of vibration-related injury:

1. Anyone using vibrating tools regularly or for an extended period should first be examined by a doctor and then have regular medical check-ups to ensure medical problems are not being caused or worsened from use. Pregnant women or people who have impaired blood circulation to the hand, past hand injuries, nervous system disorders, diabetes, or Raynaud's Disease should not use this tool. If you feel any symptoms related to vibration (such as tingling, numbness, and white or blue fingers), seek medical advice as soon as possible.
2. Do not smoke during use. Nicotine reduces the blood supply to the hands and fingers, increasing the risk of vibration-related injury.
3. Wear suitable gloves to reduce the vibration effects on the user.
4. Use tools with the lowest vibration when there is a choice.
5. Include vibration-free periods each day of work.
6. Grip tool as lightly as possible (while still keeping safe control of it). Let the tool do the work.
7. To reduce vibration, maintain tool as explained in this manual. If abnormal vibration occurs, stop immediately.

SAVE THESE INSTRUCTIONS.

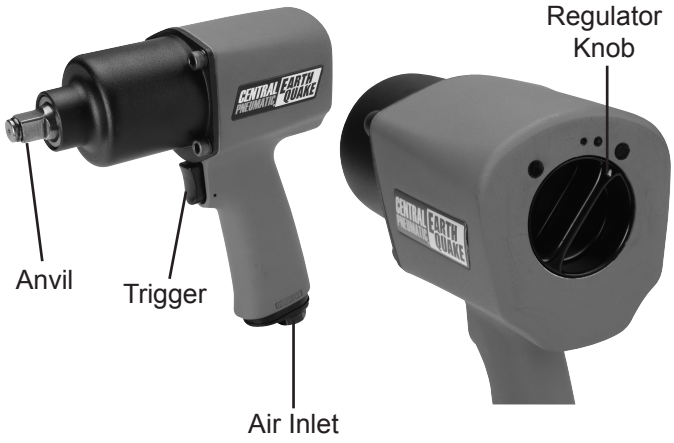
Functional Description

Specifications

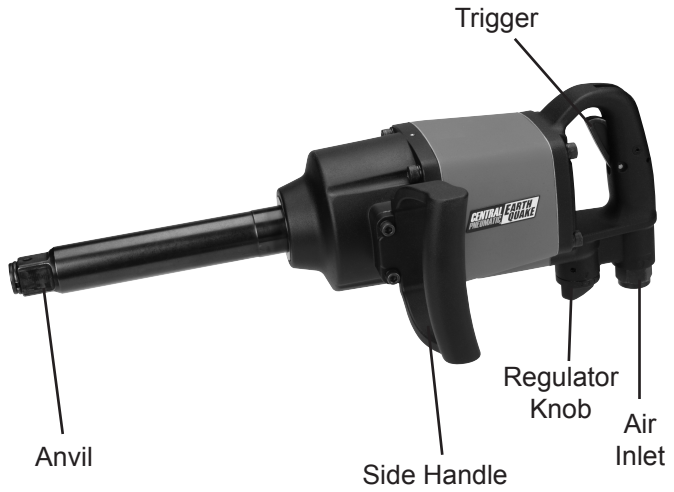
Max. Air Pressure	90 PSI
Air Inlet **68425** 3/8″ Impact Wrench **68424** 1/2″ Impact Wrench **68423** 3/4″ Impact Wrench **68429** 1″ Impact Wrench	 1/4″NPT 1/4″ NPT 3/8″ NPT 1/2″ NPT
Maximum Torque **68425** 3/8″ Impact Wrench **68424** 1/2″ Impact Wrench **68423** 3/4″ Impact Wrench **68429** 1″ Impact Wrench	 300 ft.-lb / 11,000 RPM 700 ft.-lb / 8000 RPM 1400 ft-lb / 5500 RPM 2000 ft-lb / 5000 RPM
Average Air Consumption **68425** 3/8″ Impact Wrench **68424** 1/2″ Impact Wrench **68423** 3/4″ Impact Wrench **68429** 1″ Impact Wrench	 5 CFM @ 90 PSI 6 CFM @ 90 PSI 9 CFM @ 90 PSI 10 CFM @ 90 PSI

* Maximum torque at stated maximum air pressure. Excess air pressure is hazardous and may cause tool failure or injury.

Components and Controls



Models 68423, 68424 and 68425



Model 68429

Initial Tool Set Up/Assembly

Read the <u>ENTIRE</u> IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

<u>Note:</u> For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram near the end of this manual.

Air Supply

⚠WARNING

TO PREVENT SERIOUS INJURY FROM EXPLOSION:
Verify compressoris off before setup. Use only clean, dry, regulated, compressed air to power this tool. Do not use oxygen, carbon dioxide, combustible gases, or any other bottled gas as a power source for this tool.

1. Incorporate a filter, regulator with pressure gauge, oiler, in-line shutoff valve, and quick coupler for best service, as shown on Figure A on page 6 and Figure B on page 7. **An in-line shutoff ball valve is an important safety device because it controls the air supply even if the air hose is ruptured. The shutoff valve should be a ball valve because it can be closed quickly.**

<u>Note:</u> If an automatic oiler system is not used, add a few drops of Pneumatic Tool Oil to the air inlet before operation. Add a few more drops after each hour of continual use.

2. Attach an air hose to the compressor's air outlet. Connect the air hose to the air inlet of the tool. Other components, such as a quick connect plug and quick connect coupler, will make operation more efficient, but are not required.

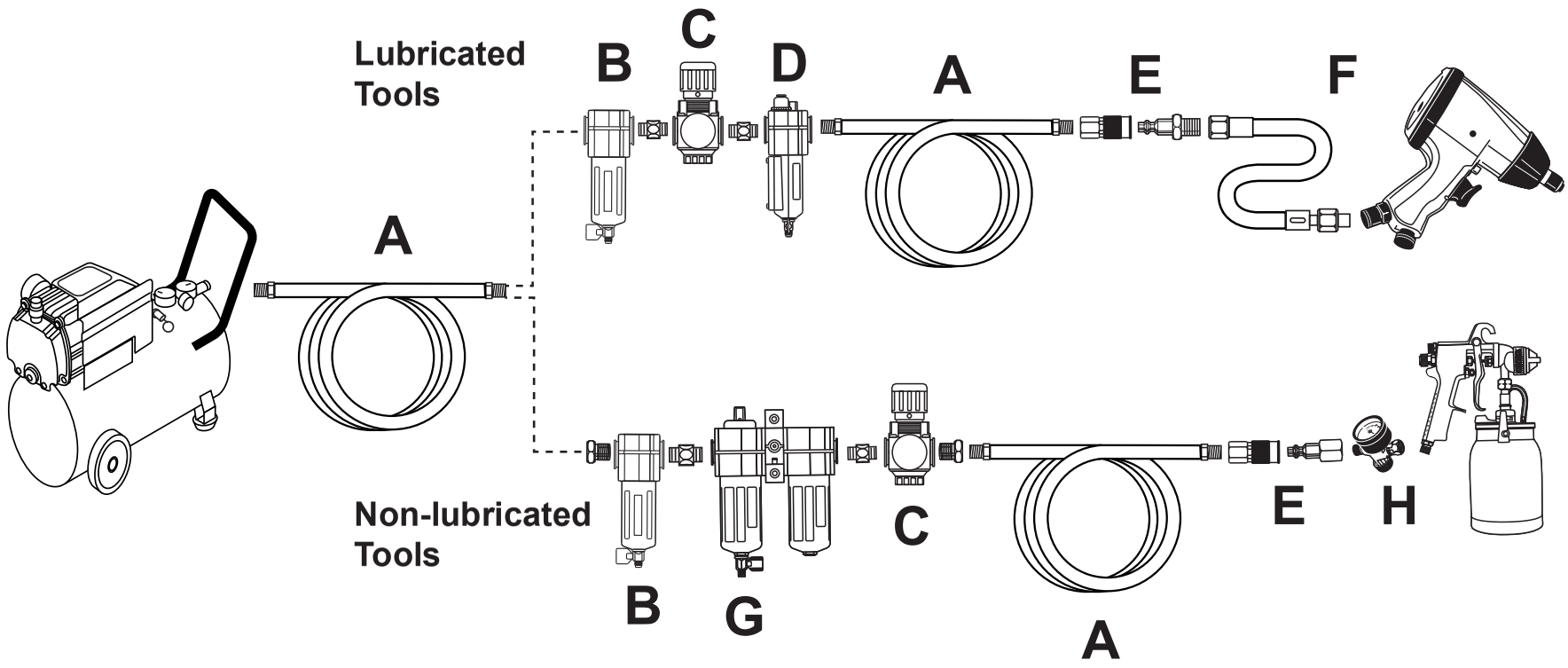
⚠<u>WARNING!</u> TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:
Do not install a quick coupler on the tool.
Such a coupler contains an air valve that will allow the air tool to retain pressure and operate accidentally after the air supply is disconnected.

<u>Note:</u> Air flow, and therefore tool performance, can be hindered by undersized air supply components.

3. The air hose must be long enough to reach the work area with enough extra length to allow free movement while working.

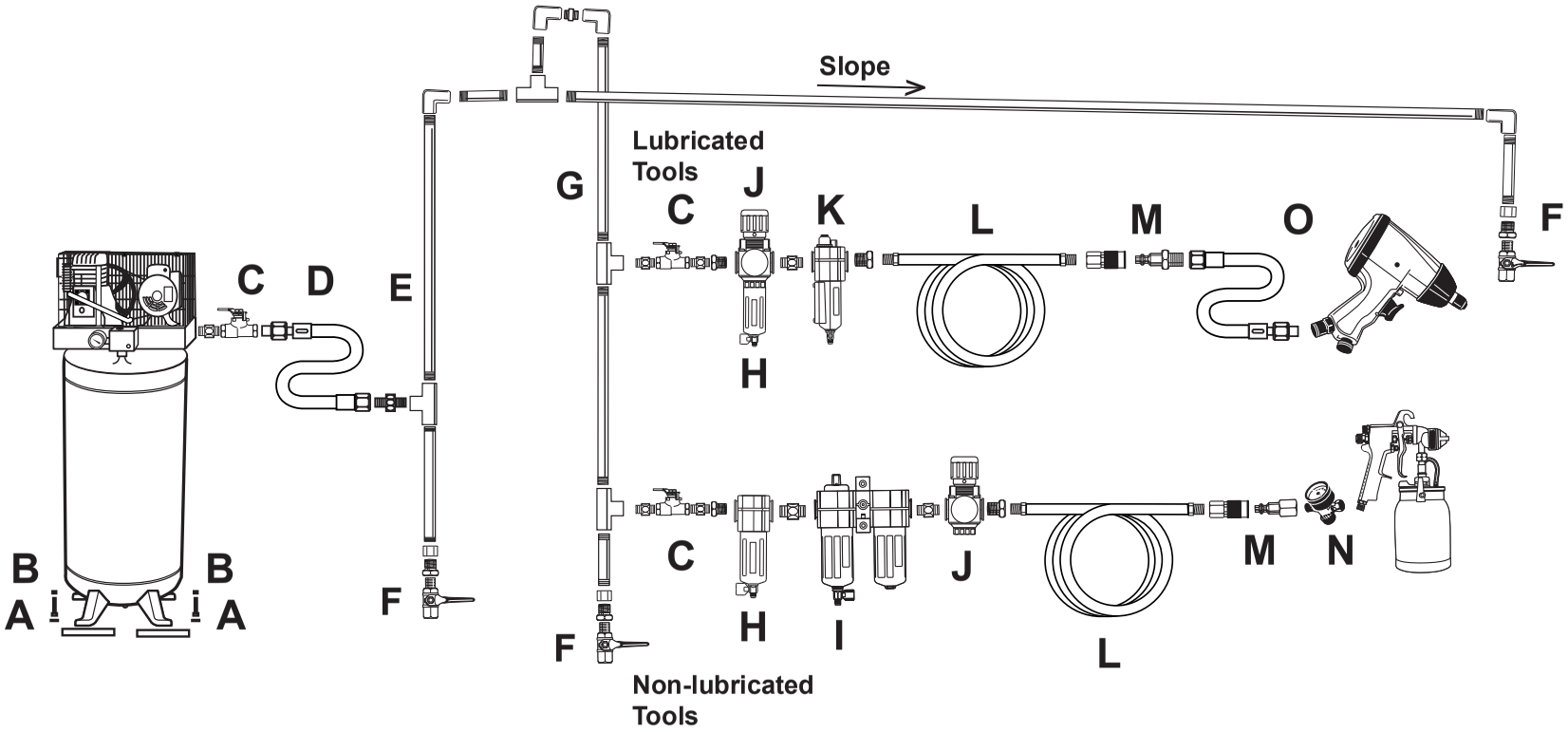
4. Turn on the air compressor according to the manufacturer's directions and allow it to build up pressure until it cycles off.

Figure A: Portable Air Supply Setup



	Description	Function
A	Air Hose	Connects air to tool
B	Filter	Prevents dirt and condensation from damaging tool or work piece
C	Regulator	Adjusts air pressure to tool
D	Lubricator (optional)	For air tool lubrication
E	Coupler and Plug	Connects hose to tool
F	Leader Hose (optional)	Increases coupler life
G	Air Cleaner / Dryer (optional)	Prevents water vapor from damaging work piece
H	Air Adjusting Valve (optional)	For fine tuning airflow at tool

Figure B: Stationary Air Supply Setup



	Description	Function
A	Vibration Pads	For noise and vibration reduction
B	Anchor Bolts	Secures air compressor in place
C	Ball Valve	Isolates sections of system for maintenance
D	Isolation Hose	For vibration reduction
E	Main Air Line - 3/4″ minimum recommended	Distributes air to branch lines
F	Ball Valve	To drain moisture from system
G	Branch Air Line -1/2″ minimum recommended	Brings air to point of use
H	Filter	Prevents dirt and condensation from damaging tool or work piece
I	Air Cleaner / Dryer (optional)	Prevents water vapor from damaging work piece
J	Regulator	Adjusts air pressure to tool
K	Lubricator	For air tool lubrication
L	Air Hose	Connects air to tool
M	Coupler and Plug	Connects hose to tool
N	Air Adjusting Valve	For fine tuning airflow at tool
O	Lead Hose	Increases coupler life

5. Adjust the air compressor's output regulator so that the air output is enough to properly power the tool, but the output will not exceed the tool's maximum air pressure at any time. Adjust the pressure gradually, while checking the air output gauge to set the right pressure range.

6. Inspect the air connections for leaks. Repair any leaks found.

7. If the tool will not be used at this time, turn off and detach the air supply, safely discharge any residual air pressure, and release the throttle and/or turn the switch to its off position to prevent accidental operation.

8. For Model 68429, use a wrench (not included) to attach the Side Handle to the side of the Hammer Frame using the included Screws and Washers.

Note: Residual air pressure should not be present after the tool is disconnected from the air supply. However, it is a good safety measure to attempt to discharge the tool in a safe fashion after disconnecting to ensure that the tool is disconnected and unpowered.

Operating Instructions

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Inspect tool before use, looking for damaged, loose, and missing parts. If any problems are found, do not use tool until repaired.

Tool Set Up

⚠WARNING

TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:
Turn off the tool, detach the air supply, safely discharge any residual air pressure in the tool, and release the throttle and/or turn the switch to its off position before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY:
Do not adjust or tamper with any control or component in a way not specifically explained within this manual. Improper adjustment can result in tool failure or other serious hazards.

1. Designate a work area that is clean and well-lit. The work area must not allow access by children or pets to prevent injury and distraction.

2. Route air hose along a safe route to reach work area without creating a tripping hazard or exposing the air hose to possible damage. The air hose must be long enough to reach work area with enough extra length to allow free movement while working.

3. Secure loose workpieces using a vise or clamps (not included) to prevent movement while working.

4. There must not be hazardous objects (such as utility lines or foreign objects) nearby that will present a hazard while working.

General Operating Instructions

1. If an automatic oiler is not used, add a few drops of Pneumatic Tool Oil to the airline connection before use. Add a few drops more after each hour of continual use.

2. Connect the air hose to the air inlet of the tool.

3. Push and snap socket (not included) onto the Anvil.

4. The Impact Wrench can be used in either Forward or Reverse direction.

   a. For Models 68423, 68424 and 68425, turn the Regulator Knob at the back of the housing to the left. **NOTE:** There are three torque settings for the Forward direction.

      For Reverse, turn the Regulator Knob to the right. **NOTE:** There is one torque setting for the Reverse direction.

   b. For Model 68429, turn the Regulator Knob under the Main Handle to the desired Forward speed. **NOTE:** There are three torque settings for the Forward direction.

      For Reverse, turn the Regulator Knob to the Reverse setting. **NOTE:** There is one torque setting for the Reverse direction.

5. To tighten, place the socket over the nut you wish to tighten.

6. Hold the handle firmly and place other hand on top of Housing. Then gently squeeze the Trigger.

NOTE: For Model 68429, be sure to hold the Side Handle firmly and keep your other hand around the Main Handle while squeezing the Trigger.

7. To loosen, set the Regulator Knob to the Reverse setting.

8. Place socket (not included) over desired nut, hold handle firmly and gently squeeze the Trigger.

9. If tool requires more force to accomplish task in Forward or Reverse setting, verify that the tool receives sufficient, unobstructed airflow (CFM) and increase the pressure (PSI) output of regulator up to maximum air pressure rating of tool.
   CAUTION! TO PREVENT TOOL AND ACCESSORY FAILURE, RESULTING IN INJURY:
   Do not exceed tool's maximum air pressure rating (90 PSI).
   If tool still does not have sufficient force at maximum pressure and sufficient airflow, then a larger tool may be required.

   When the nut is tightened or loosened, release the Trigger.

10. To prevent accidents, turn off the tool, detach the air supply, safely discharge any residual air pressure in the tool, and release the throttle and/or turn the switch to its off position after use. Clean external surfaces of the tool with clean, dry cloth, and apply a thin coat of tool oil. Then store the tool indoors out of children's reach.

User-Maintenance Instructions

Procedures not specifically explained in this manual must be performed only by a qualified technician.

⚠WARNING

TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:
Detach the air supply, safely discharge any residual air pressure in the tool, and release the throttle and/ or turn the switch to its off position before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY FROM TOOL FAILURE:
Do not use damaged equipment.
If abnormal noise, vibration, or leaking air occurs, have the problem corrected before further use.

Cleaning, Maintenance, and Lubrication

Note: These procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the air-operated tool.

1. **Daily - Air Supply Maintenance:**
   Every day, perform maintenance on the air supply according to the component manufacturers' instructions. The lubricator's oil level needs to be maintained and the moisture filter must be regularly drained. Performing routine maintenance on the air supply will allow the tool to operate more safely and will also reduce wear on the tool.

2. **Weekly - Grease Lubrication:**
   Lubricate the internal mechanism of the tool, using white lithium grease through the grease fittings.

Troubleshooting

Problem	Possible Causes	Likely Solutions
Decreased output.	1. Not enough air pressure and/ or air flow.	1. Check for loose connections and make sure that air supply is providing enough air flow (CFM) at required pressure (PSI) to the tool's air inlet. **NOTE:** This is especially important for Model 68429. **Do not exceed maximum air pressure.**
	2. Obstructed trigger.	2. Clean around trigger to ensure free movement.
	3. Incorrect lubrication or not enough lubrication.	3. Lubricate using air tool oil and grease according to directions.
	4. Blocked air inlet screen (if equipped).	4. Clean air inlet screen of buildup.
	5. Air leaking from loose housing.	5. Make sure housing is properly assembled and tight..
Housing heats during use.	Incorrect lubrication or not enough lubrication.	Lubricate using air tool oil and grease according to directions.
Severe air leakage. (Slight air leakage is normal, especially on older tools.)	1. Cross-threaded housing components.	1. Check for incorrect alignment and uneven gaps. If cross-threaded, disassemble and replace damaged parts before use.
	2. Loose housing.	2. Tighten housing assembly. If housing cannot tighten properly, internal parts may be misaligned.
	3. Damaged valve or housing.	3. Replace damaged components.
	4. Dirty, worn or damaged valve.	4. Clean or replace valve assembly.

Follow all safety precautions whenever diagnosing or servicing the tool.
Disconnect air supply before service.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

68423 Parts List

Part	Description	Q'ty
1	Motor Housing	1
2	Spring Pin (2x20)	1
3	Air Inlet	1
4	Trigger	1
5	O-Ring (4x1)	1
7	Exhaust Diffuser	1
13	Ball Bearing (6002ZZ)	1
14	Rear End Plate	1
15	Rotor	1
16	Rotor Blade	6
17	Spring Pin (3x8)	2
18	Cylinder	1
19	Front End Plate	1
20	Ball Bearing (6003z)	1
21	Air Regulator	1
22	O-Ring (45.5x2)	1
23	Spring	1
24	Steel Ball (9/16″)	1
25	Anvil Bushing	1

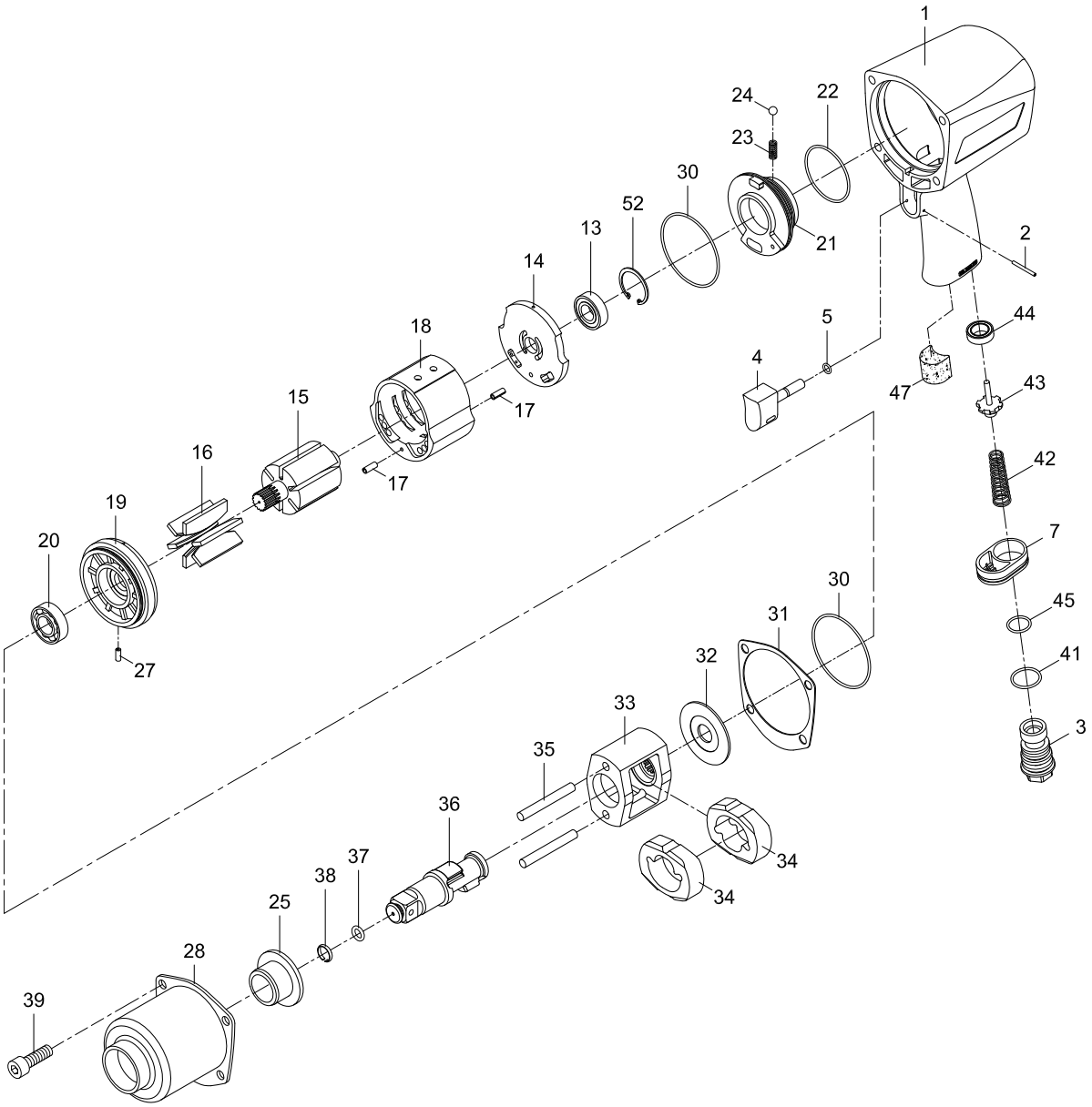
Part	Description	Q'ty
27	Spring Pin (3x6)	1
28	Hammer Case	1
30	O-Ring (64.8*1.6)	1
31	Gasket	1
32	Washer	1
33	Hammer Cage	1
34	Hammer	2
35	Hammer Pin	2
36	Anvil (3/4″)	1
37	O-Ring (10x3.5)	1
38	Retaining Ring	1
39	Screw (M8*25)	4
41	O-Ring (20.35x1.78)	1
42	Valve Spring	1
43	Valve Stem	1
44	Rubber Spacer	1
45	O-Ring (15.7*1.7)	1
47	Muffler	1
52	Retaining Ring (RTW-32)	1

Record Product's Serial Number Here:_____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

68423 Assembly Diagram

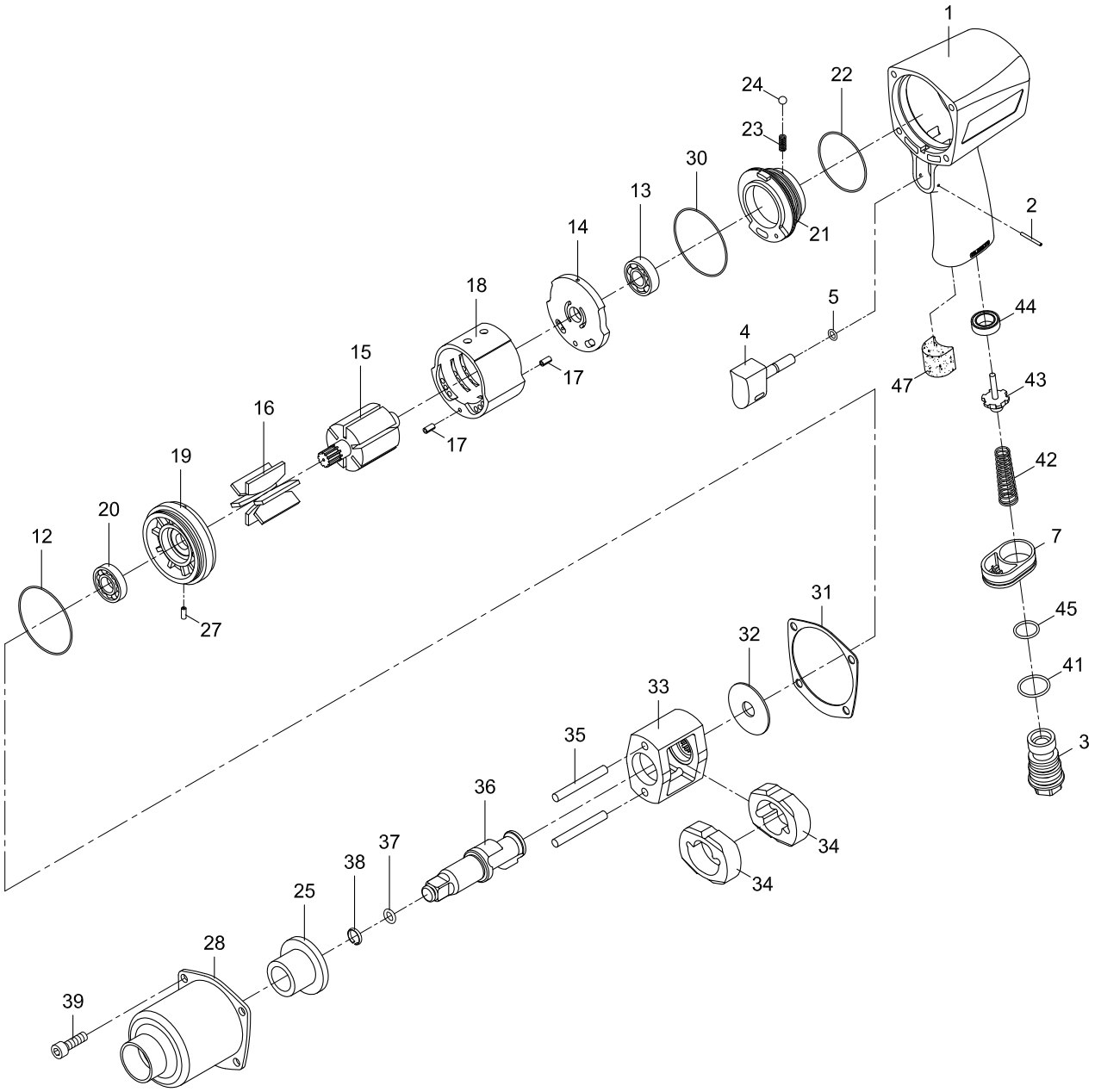


68424 Parts List

Part	Description	Q'ty
1	Motor Housing	1
2	Spring Pin (2x20)	1
3	Air Inlet	1
4	Trigger	1
5	O-Ring (4x1)	1
7	Exhaust Diffuser	1
12	O-Ring (50*1.5)	1
13	Ball Bearing (6001zz)	1
14	Rear End Plate	1
15	Rotor	1
16	Rotor Blade	6
17	Spring Pin (3x8)	2
18	Cylinder	1
19	Front End Plate	1
20	Ball Bearing (EE4)	1
21	Air Regulator	1
22	O-Ring (38.5x2)	1
23	Spring	1
24	Steel Ball (9/64″)	1

Part	Description	Q'ty
25	Anvil Bushing	1
27	Spring Pin (3x6)	1
28	Hammer Case	1
30	O-Ring (48*1)	1
31	Gasket	1
32	Washer	1
33	Hammer Cage	1
34	Hammer	2
35	Hammer Pin	2
36	Anvil (1/2″)	1
37	O-Ring (6.5x2)	1
38	Retaining Ring	1
39	Screw (M6*20)	4
41	O-Ring (20.35x1.78)	1
42	Valve Spring	1
43	Valve Stem	1
44	Rubber Spacer	1
45	O-Ring (15.7*1.7)	1
47	Muffler	1

68424 Assembly Diagram

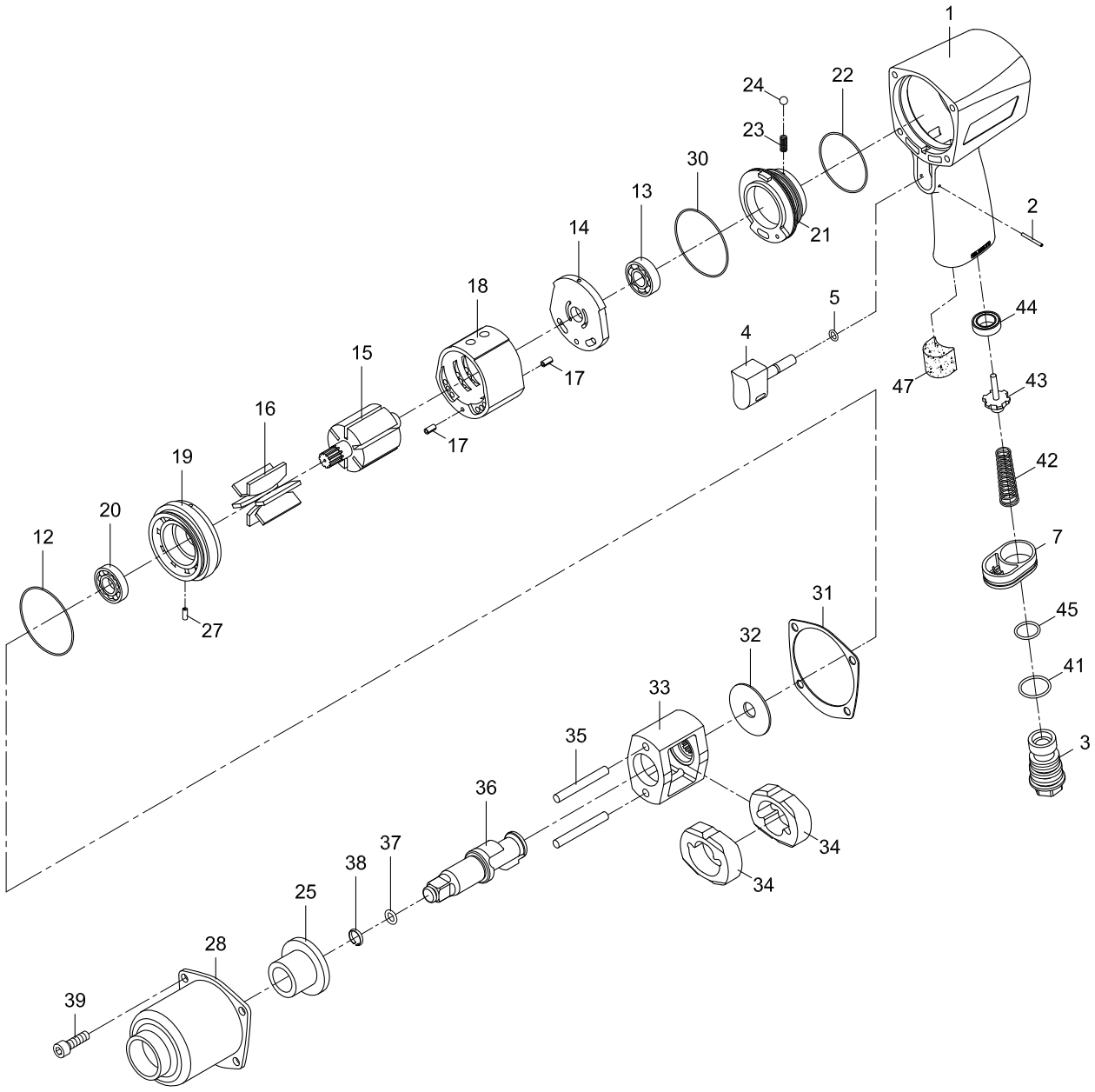


68425 Parts List

Part	Description	Q'ty
1	Motor Housing	1
2	Spring Pin (2x20)	1
3	Air Inlet	1
4	Trigger	1
5	O-Ring (4x1)	1
7	Exhaust Diffuser	1
12	O-Ring (43*1.5)	1
13	Ball Bearing (6900zz)	1
14	Rear End Plate	1
15	Rotor	1
16	Rotor Blade	6
17	Spring Pin (2.5x5)	2
18	Cylinder	1
19	Front End Plate	1
20	Ball Bearing (6001zz)	1
21	Air Regulator	1
22	O-Ring (34.65x1.78)	1
23	Spring	1
24	Steel Ball (9/64″)	1
25	Anvil Bushing	1
27	Spring Pin (3x6)	1
28	Hammer Case	1
30	O-Ring (40*1)	1

Part	Description	Q'ty
31	Gasket	1
32	Washer	1
33	Hammer Cage	1
34	Hammer	2
35	Hammer Pin	2
36	Anvil (3/8″)	1
37	O-Ring (3.8x1.9)	1
38	Retaining Ring	1
39	Screw (M5*18)	4
41	O-Ring (20.35x1.78)	1
42	Valve Spring	1
43	Valve Stem	1
44	Rubber Spacer	1
45	O-Ring (15.7*1.7)	1
47	Muffler	1
40	Thrust Washer	1
41	Retainer Ring (IRTW-22)	1
42	Spring Pin (1.5*6)	1
43	O-Ring (10*1.5)	1
44	O-Ring (3.8*1.9)	1
45	O-Ring (14*1.8)	1
46	Ball Bearing (689ZZ)	1
47	Rubber Grip	1

68425 Assembly Diagram

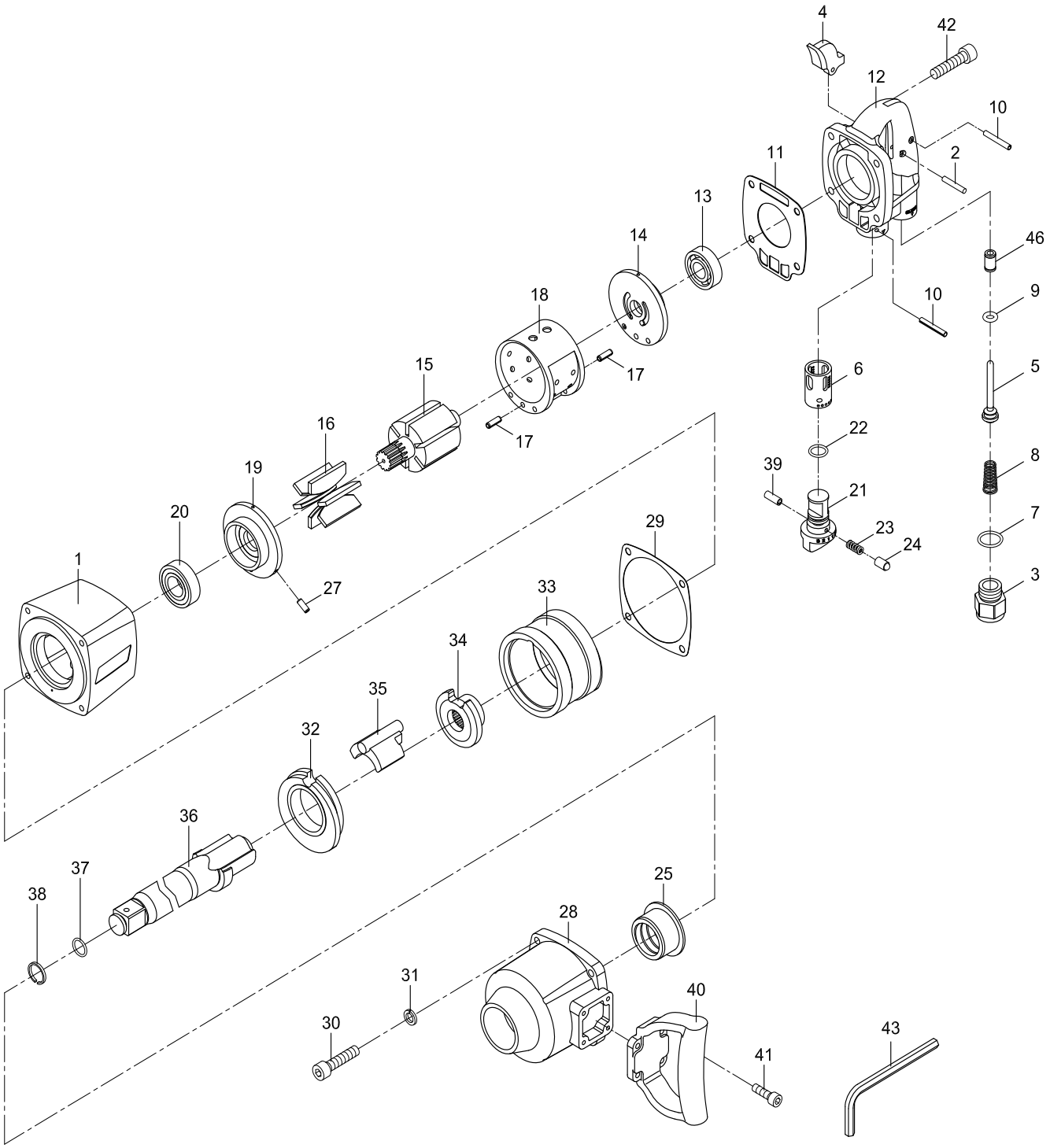


68429 Parts List

Part	Description	Q'ty
1	Motor Housing	1
2	Pin (4x23.8)	1
3	Air Inlet	1
4	Trigger	1
5	Valve Stem	1
6	Reverse Valve Bushing	1
7	O-Ring (19.8*2.4)	1
8	Valve Spring	1
9	O-Ring (7.5x3.5)	1
10	Spring Pin	2
11	Gasket	1
12	Rear Cover	1
13	Ball Bearing (6204)	1
14	Rear End Plate	1
15	Rotor	1
16	Rotor Blade	6
17	Spring Pin (6*18)	2
18	Cylinder	1
19	Front End Plate	1
20	Ball Bearing (6205z)	1
21	Air Regulator	1
22	O-Ring (16.8x2.4)	1

Part	Description	Q'ty
23	Spring	1
24	Pin	1
25	Anvil Bushing	1
27	Spring Pin (4x10)	1
28	Hammer Case	1
29	Gasket	1
30	Screw (M8*35)	4
31	Spring Washer (M8)	4
32	Side Plate	1
33	Hammer Frame	1
34	Hammer Cam	1
35	Hammer	1
36	Anvil (1″)	1
37	O-Ring (17.8x2.4)	1
38	Retainer Ring	1
39	Spring Pin (3*8)	1
40	Side Handle	1
41	Screw (M6*20)	4
42	Screw (M8*35)	4
43	Hex Wrench	1
46	Valve Bushing	1

68429 Assembly Diagram



Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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